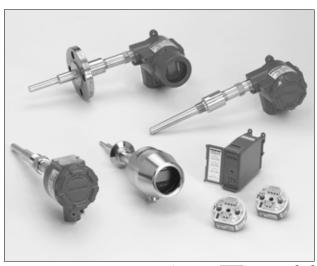
# **Rosemount 644 Temperature Transmitter**

- Communicates easily using either 4-20 mA/HART<sup>®</sup> or FOUNDATION<sup>™</sup> fieldbus protocol
- Meets NAMUR NE 21 recommendation ensuring reliable transmitter performance for head mount products
- The Transmitter-Sensor Matching feature improves temperature measurement accuracy by up to 75% when compared to unmatched assemblies
- The integral LCD Display conveniently displays the primary sensor input, and diagnostics of the transmitter
- An installation-ready solution that provides a variety of mounting options, transmitter configurations, and sensors/thermowells





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Catalog 2008 - 2009

# **High Accuracy and Reliability for Control Applications**

The Rosemount 644 temperature transmitter is ideal for critical applications (in many types of process environments). It provides reliability with advanced accuracy for all installations.

The Rosemount 644 can be ordered with either 4–20 mA/HART or a completely digital FOUNDATION fieldbus protocol. Each unit can be configured for a variety of sensor inputs: RTD, thermocouple, millivolt, or ohm.

# DIGITAL FIELD DEVICES THAT POWER PLANTWEB



The advanced 644 powers *PlantWeb*<sup>®</sup> by communicating important temperature diagnostics and *PlantWeb* alerts to ensure process health and enable economical single-sensor architecture.

## TRANSMITTER-SENSOR MATCHING

Entering the temperature-resistance profile specific to the RTD sensor into the 644 transmitter results in transmitter-sensor matching. This eliminates the sensor interchangeability error, which can improve accuracy by up to 75%.

## INTEGRAL LCD DISPLAY

Local indication of temperature measurement and diagnostics provides immediate and accurate verification of process conditions.

# RELIABLE TRANSMITTER PERFORMANCE

Meeting the NAMUR NE 21 recommendations, the 644 ensures top transmitter performance in harsh EMC environments. In addition, the 644 *HART* transmitter meets NAMUR NE 43 and NE 89 recommendations.

### MOUNTING FLEXIBILITY

DIN A style head mount transmitters fits a variety of housings for remote transmitter mounting and can be integral or remote mounted to a sensor. The compact rail mount style is great for DIN rail mounting in the tight spaces of a crowded control room.

# **Rosemount Temperature Solutions**

### **Rosemount 644 Temperature Transmitter**

Head mount styles available with *HART* or *FOUNDATION* fieldbus protocol. Rail mount style available for *HART* protocol.

## **Rosemount 848T Eight Input Temperature Transmitter**

Eight input transmitter available with FOUNDATION fieldbus protocol.

## Rosemount 3420 Fieldbus Interface Module

Provides an interface between FOUNDATION fieldbus instruments and systems without fieldbus capability using standard interface protocols.

### **Rosemount 248 Temperature Transmitter**

Head mount style (DIN B) and Rail mount style with *HART* protocol and complete temperature assembly.

## **Rosemount 148 Temperature Transmitter**

Head mount style (DIN B) PC-programmable transmitter.

# Rosemount sensors, thermowells, and extensions

Rosemount has a broad offering of RTD and thermocouples that are designed to meet plant requirements.

# **Specifications**

# HART AND FOUNDATION FIELDBUS

# **Functional Specifications**

### Inputs

User-selectable; sensor terminals rated to 42.4 V dc. See "Accuracy" on page 7 for sensor options.

#### Output

Single 2-wire device with either 4–20 mA/HART, linear with temperature or input; or a completely digital output with FOUNDATION fieldbus communication (ITK 4.5 compliant).

#### Isolation

Input/output isolation tested to 500 V ac rms (707 V dc) at 50/60 Hz

#### **Local Display**

The optional five-digit integral LCD Display includes a floating or fixed decimal point. It can also display engineering units (°F, °C, °R, K,  $\Omega$ , and millivolts), milliampere, and percent of span. The display can be configured to alternate between selected display options. Display settings are preconfigured at the factory according to the standard transmitter configuration. They can be reconfigured in the field using either <code>HART</code> or <code>FOUNDATION</code> fieldbus communications.

## **Humidity Limits**

0-99% relative humidity

### **Update Time**

 $\leq 0.5$  seconds

Accuracy (default configuration) PT 100

HART (0-100 °C): ±0.18 °C FOUNDATION Fieldbus: ±0.15 °C

# **Physical Specifications**

#### **Electrical Connections**

Model	Power and Sensor Terminals
644H	Compression screws permanently fixed to terminal block
644R	Compression screw permanently fixed to front panel
WAGO	<sup>®</sup> Spring clamp terminals are optional (option code G5)

#### **HART** Communicator Connections

Commun	ication Terminals
644H	Clips permanently fixed to terminal block
644R	Clips permanently fixed to front panel

#### **Materials of Construction**

Electronics Housing and Terminal Block			
644H	Noryl <sup>®</sup> glass reinforced		
644R	<i>Lexan</i> <sup>®</sup> polycarbonate		
Enclosure (Option code J5 or J6)			
Housing	Low-copper aluminum		
Paint	Polyurethane		
Cover O-ring	Buna-N		

#### Mounting

The 644R attaches directly to a wall or a DIN rail. The 644H installs in a connection head or universal head mounted directly on a sensor assembly, apart from a sensor assembly using a universal head, or to a DIN rail using an optional mounting clip.

## Weight

Code	Options	Weight
644H	HART, Head Mount Transmitter	96 g (3.39 oz)
644H	FOUNDATION fieldbus,	92 g (3.25 oz)
	Head Mount Transmitter	
644R	HART, Rail Mount Transmitter	174 g (6.14 oz)
M5	LCD Display	38 g (1.34 oz)
J5, J6	Universal Head, Standard Cover	577 g (20.35 oz)
J5, J6	Universal Head, Meter Cover	667 g (23.53 oz)

## Enclosure Ratings (644H)

All option codes (S1, S2, S3, S4, J5 and J6) are NEMA 4X, IP66, and IP68. Option code J6 is CSA Enclosure Type 4X.

# **Performance Specifications**

# EMC (ElectroMagnetic Compatibility) NAMUR NE 21 Standard

The 644H *HART* meets the requirements for NAMUR NE 21 Rating. (Hardware Rev 26 and later for *HART* devices.)

Susceptibility	Parameter	Influence
ESD	6 kV contact discharge     8 kV air discharge	HART None
Radiated	• 80 – 1000 MHz at 10 V/m AM	< 0.5%
Burst	• 1 kV for I.O.	None
Surge	<ul><li>0.5 kV line–line</li><li>1 kV line–ground (I.O. tool)</li></ul>	None
Conducted	<ul> <li>150 kHz to 80 MHz at 10 V</li> </ul>	< 0.5%

#### **CE Mark**

The 644 meets all requirements listed under IEC 61326: Amendment 1, 1998.

#### **Power Supply Effect**

Less than ±0.005% of span per volt

#### Stability

RTDs and thermocouples have a stability of  $\pm 0.15\%$  of output reading or 0.15 °C (whichever is greater) for 24 months

#### **Self Calibration**

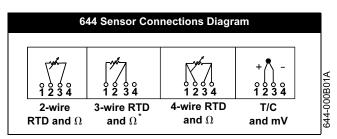
The analog-to-digital measurement circuitry automatically self-calibrates for each temperature update by comparing the dynamic measurement to extremely stable and accurate internal reference elements.

### **Vibration Effect**

The 644 is tested to the following specifications with no effect on performance:

Frequency	Vibration
10 to 60 Hz	0.21 mm displacement
60 to 500 Hz	3 g peak acceleration

#### **Sensor Connections**



\* Rosemount Inc. provides 4-wire sensors for all single element RTDs. You can use these RTDs in 3-wire configurations by leaving the unneeded leads disconnected and insulated with electrical tape. Catalog 2008 - 2009

## **FOUNDATION FIELDBUS SPECIFICATIONS**

#### **Function Blocks**

#### Resource Block

 The resource block contains physical transmitter information including available memory, manufacture identification, device type, software tag, and unique identification.

#### Transducer Block

 The transducer block contains the actual temperature measurement data, including sensor 1 and terminal temperature. It includes information about sensor type and configuration, engineering units, linearization, reranging, damping, temperature correction, and diagnostics.

#### LCD Block

 The LCD block is used to configure the local display, if a LCD Display is being used.

#### Analog Input (AI)

- Processes the measurement and makes it available on the fieldbus segment
- Allows filtering, alarming, and engineering unit changes.

#### PID Block

 The transmitter provides control functionality with one PID function block in the transmitter. The PID block can be used to perform single loop, cascade, or feedforward control in the field.

Block	Execution Time (milliseconds)
Resource	_
Transducer	_
LCD Block	_
Analog Input 1	45
Analog Input 2	45
PID 1	60

#### **Turn-on Time**

Performance within specifications in less than 20 seconds after power is applied, when damping value is set to 0 seconds.

#### Status

If self-diagnostics detect a sensor burnout or a transmitter failure, the status of the measurement will be updated accordingly. Status may also send the PID output to a safe value.

#### **Power Supply**

Powered over *Foundation* Fieldbus with standard fieldbus power supplies. The transmitter operates between 9.0 and 32.0 VDC, 11 mA maximum. The power terminals are rated to 42.4 VDC (max.).

#### **Alarms**

The AI function block allows the user to configure the alarms to HI-HI, HI, LO, or LO-LO with a variety of priority levels and hysteresis settings.

#### Backup Link Active Scheduler (LAS)

The transmitter is classified as a device link master, which means it can function as a Link Active Scheduler (LAS) if the current link master device fails or is removed from the segment.

The host or other configuration tool is used to download the schedule for the application to the link master device. In the absence of a primary link master, the transmitter will claim the LAS and provide permanent control for the H1 segment.

### **FOUNDATION Fieldbus Parameters**

Schedule Entries	25 <sup>(1)</sup>
Links	16 <sup>(1)</sup>
Virtual Communications Relationships (VCR)	12 <sup>(1)</sup>

(1) Minimum quantity.

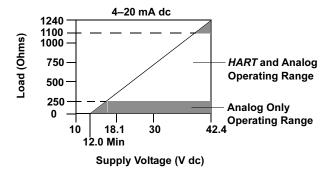
#### 4-20 mA / HART SPECIFICATIONS

### **Power Supply**

External power supply required. Transmitters operate on 12.0 to 42.4 V dc transmitter terminal voltage (with 250 ohm load, 18.1 V dc power supply voltage is required). Transmitter power terminals rated to 42.4 V dc.

#### **Load Limitations**

Maximum Load = 40.8 X (Supply Voltage - 12.0)<sup>(1)</sup>



(1) Without transient protection (optional).

#### NOTE

HART Communication requires a loop resistance between 250 and 1100 ohms. Do not communicate with the transmitter when power is below 12 V dc at the transmitter terminals.

#### **Temperature Limits**

	Operating Limit	Storage Limit
With LCD Display <sup>(1)</sup>	–4 to 185 °F	–50 to 185 °F
	−20 to 85 °C	–45 to 85 °C
Without LCD Display	–40 to 185 °F	–58 to 248 °F
	–40 to 85 °C	–50 to 120 °C

 LCD display may not be readable and LCD updates will be slower at temperatures below -4 \mathcal{F} (-20 \mathcal{C}).

#### Hardware and Software Failure Mode

The 644 features software driven alarm diagnostics and an independent circuit which is designed to provide backup alarm output if the microprocessor software fails. The alarm direction (HI/LO) is user-selectable using the failure mode switch. If failure occurs, the position of the switch determines the direction in which the output is driven (HI or LO). The switch feeds into the digital-to-analog (D/A) converter, which drives the proper alarm output even if the microprocessor fails. The values at which the transmitter software drives its output in failure mode depends on whether it is configured to standard, custom, or NAMUR-compliant (NAMUR recommendation NE 43, June 1997) operation. Table 1 shows the configuration alarm ranges.

TABLE 1. Available Alarm Range<sup>(1)</sup>

	Standard	NAMUR- NE 43 Compliant
Linear Output:	$3.9 \le I^{(2)} \le 20.5$	$3.8\leqI\leq20.5$
Fail High:	$21.75\leqI\leq23$	$21.5\leqI\leq23$
Fail Low:	$3.5 \le I \le 3.75$	$3.5 \le I \le 3.6$

- (1) Measured in milliamperes.
- (2) I = Process Variable (current output)

### **Custom Alarm and Saturation Level**

Custom factory configuration of alarm and saturation level is available with option code C1 for valid values. These values can also be configured in the field using a *HART* Communicator.

#### **Turn-on Time**

Performance within specifications in less than 5.0 seconds after power is applied, when damping value is set to 0 seconds.

## **Transient Protection**

The Rosemount 470 prevents damage from transients induced by lightning, welding, or heavy electrical equipment. For more information, refer to the 470 Product Data Sheet (document number 00813-0100-4191).

#### **Accuracy**

TABLE 2. Rosemount 644 Input Options and Accuracy.

Sensor Options	Sensor Reference	Input Ranges		Recommended Min. Span <sup>(1)</sup>		Digital Accuracy <sup>(2)</sup>		D/A Accuracy <sup>(3)</sup>
2-, 3-, 4-wire RTI	Os	°C	°F	°C	°F	°C	°F	
Pt 100	IEC 751, 1995 ( $\alpha$ = 0.00385)	-200 to 850	-328 to 1562	10	18	± 0.15	± 0.27	±0.03% of span
Pt 100	JIS 1604, 1981 ( $\alpha$ = 0.003916)	-200 to 645	-328 to 1193	10	18	± 0.15	± 0.27	±0.03% of span
Pt 200	IEC 751, 1995 ( $\alpha$ = 0.00385)	-200 to 850	-328 to 1562	10	18	± 0.27	± 0.49	±0.03% of span
Pt 500	IEC 751, 1995 ( $\alpha$ = 0.00385)	-200 to 850	-328 to 1562	10	18	± 0.19	± 0.34	±0.03% of span
Pt 1000	IEC 751, 1995 ( $\alpha$ = 0.00385)	-200 to 300	-328 to 572	10	18	± 0.19	± 0.34	±0.03% of span
Ni 120	Edison Curve No. 7	-70 to 300	-94 to 572	10	18	± 0.15	± 0.27	±0.03% of span
Cu 10	Edison Copper Winding No. 15	-50 to 250	-58 to 482	10	18	±1.40	± 2.52	±0.03% of span
Thermocouples <sup>(4</sup>	)							
Type B <sup>(5)</sup>	NIST Monograph 175, IEC 584	100 to 1820	212 to 3308	25	45	± 0.77	± 1.39	±0.03% of span
Type E	NIST Monograph 175, IEC 584	-50 to 1000	-58 to 1832	25	45	± 0.20	± 0.36	±0.03% of span
Type J	NIST Monograph 175, IEC 584	-180 to 760	-292 to 1400	25	45	± 0.35	± 0.63	±0.03% of span
Type K <sup>(6)</sup>	NIST Monograph 175, IEC 584	-180 to 1372	-292 to 2502	25	45	± 0.50	± 0.90	±0.03% of span
Type N	NIST Monograph 175, IEC 584	-200 to 1300	-328 to 2372	25	45	± 0.50	± 0.90	±0.03% of span
Type R	NIST Monograph 175, IEC 584	0 to 1768	32 to 3214	25	45	± 0.75	± 1.35	±0.03% of span
Type S	NIST Monograph 175, IEC 584	0 to 1768	32 to 3214	25	45	± 0.70	± 1.26	±0.03% of span
Type T	NIST Monograph 175, IEC 584	-200 to 400	-328 to 752	25	45	± 0.35	± 0.63	±0.03% of span
DIN Type L	DIN 43710	-200 to 900	-328 to 1652	25	45	± 0.35	± 0.63	±0.03% of span
DIN Type U	DIN 43710	-200 to 600	-328 to 1112	25	45	± 0.35	± 0.63	±0.03% of span
Type W5Re/W26Re	ASTM E 988-96	0 to 2000	32 to 3632	25	45	± 0.70	± 1.26	±0.03% of span
Millivolt Input		-10 to	100 mV	3 n	nV	±0.01	5 mV	±0.03% of span
2-, 3-, 4-wire Ohr	n Input	0 to 200	00 ohms	20 c	hm	±0.45	ohm	±0.03% of span

<sup>(1)</sup> No minimum or maximum span restrictions within the input ranges. Recommended minimum span will hold noise within accuracy specification with damping at zero seconds.

- (3) Total Analog accuracy is the sum of digital and D/A accuracies. This is not applicable for FOUNDATION Fieldbus
- (4) Total digital accuracy for thermocouple measurement: sum of digital accuracy +0.5 °C. (cold junction accuracy)
- (5) Digital accuracy for NIST Type B T/C is  $\pm 3.0$  °C ( $\pm 5.4$  °F) from 100 to 300 °C (212 to 572 °F).
- (6) Digital accuracy for NIST Type K T/C is ±0.70 °C (±1.26 °F) from -180 to -90 °C (-292 to -130 °F).

#### Accuracy Example (HART devices)

When using a Pt 100 ( $\alpha$  = 0.00385) sensor input with a 0 to 100 °C span:

- Digital accuracy = ±0.15 °C
- D/A accuracy = ±0.03% of 100 °C or ±0.03 °C
- Total accuracy = ±0.18 °C.

## Accuracy Example (Foundation fieldbus devices)

When using a Pt 100 ( $\alpha$  = 0.00385) sensor input:

- Total accuracy = ±0.15 °C.
- · No D/A accuracy effects apply

<sup>(2)</sup> The published digital accuracy applies over the entire sensor input range. Digital output can be accessed by HART or FOUNDATION fieldbus Communications or Rosemount control system.

#### **Ambient Temperature Effect**

TABLE 3. Ambient Temperature Effect

Sensor Options	Temperature Effects per 1.0 °C (1.8 °F) Change in Ambient Temperature <sup>(1)</sup>	Range	D/A Effect <sup>(2)</sup>
2-, 3-, 4-wire RTDs			
Pt 100 (( $\alpha$ = 0.00385)	0.003 °C (0.0054 °F)	Entire Sensor Input Range	0.001% of span
Pt 100 ( $\alpha$ = 0.003916)	0.003 °C (0.0054 °F)	Entire Sensor Input Range	0.001% of span
Pt 200	0.004 °C (0.0072 °F)	Entire Sensor Input Range	0.001% of span
Pt 500	0.003 °C (0.0054 °F)	Entire Sensor Input Range	0.001% of span
Pt 1000	0.003 °C (0.0054 °F)	Entire Sensor Input Range	0.001% of span
Ni 120	0.003 °C (0.0054 °F)	Entire Sensor Input Range	0.001% of span
Cu 10	0.03 °C (0.054 °F)	Entire Sensor Input Range	0.001% of span
Thermocouples			
Type B	0.014 °C	R ≥ 1000°C	0.001% of span
	0.032 °C - (0.0025% of (R - 300))	300 °C ≤ R < 1000 °C	0.001% of span
	0.054 °C - (0.011% of (R - 100))	100 °C ≤ R< 300 °C	0.001% of span
Type E	0.005 °C +(0.00043% of R)	All	0.001% of span
Type J	0.0054 °C +(0.00029%of R)	R≥0°C	0.001% of span
	0.0054 °C + (0.0025% of absolute value R)	R < 0 °C	0.001% of span
Type K	0.0061 °C +(0.00054% of R)	R≥0°C	0.001% of span
	0.0061 °C + (0.0025% of absolute value R)	R < 0 °C	0.001% of span
Type N	0.0068 °C +(0.00036% of R)	All	0.001% of span
Type R, S, W5Re/W26Re	0.016 °C	R ≥ 200°C	0.001% of span
	0.023 °C – (0.0036% of R)	R < 200 °C	0.001% of span
Type T	0.0064 °C	R≥0°C	0.001% of span
	0.0064 °C +(0.0043% of absolute value R)	R < 0 °C	0.001% of span
DIN Type L	0.0054 °C + (0.00029% of R)	R≥0 °C	0.001% of span
	0.0054 °C +(0.0025% of absolute value R)	R < 0 °C	0.001% of span
DIN Type U	0.0064 °C	R≥0°C	0.001% of span
	0.0064 °C +(0.0043% of absolute value R)	R < 0 °C	0.001% of span
Millivolt Input	0.0005 mV	Entire Sensor Input Range	0.001% of span
2-, 3-, 4-wire Ohm	0.0084 Ω	Entire Sensor Input Range	0.001% of span

<sup>(1)</sup> Change in ambient is with reference to the calibration temperature of the transmitter 68 °F (20 °C) from factory.

Transmitters can be installed in locations where the ambient temperature is between –40 and 85 °C (–40 and 185 °F). In order to maintain excellent accuracy performance, each transmitter is individually characterized over this ambient temperature range at the factory.

## Temperature Effects Example (HART devices)

When using a Pt 100 ( $\alpha$  = 0.00385) sensor input with a 0–100 °C span at 30 °C ambient temperature:

- Digital Temperature Effects: 0.003 °C x (30 20) = 0.03 °C
- D/A Effects: [0.001% of 100] x (30 20) = 0.01 °C
- Worst Case Error: Digital + D/A + Digital Temperature Effects + D/A Effects = 0.15 °C + 0.03 °C + 0.03 °C + 0.03 °C + 0.01 °C = 0.22 °C
- Total Probable Error:  $\sqrt{0.15^2 + 0.03^2 + 0.03^2 + 0.01^2} = 0.16^{\circ}C$

# Temperature Effects Examples (Foundation fieldbus devices)

When using a Pt 100 ( $\alpha$  = 0.00385) sensor input at 30 °C span at 30 °C ambient temperature:

- Digital Temperature Effects: 0.003 °C x (30 20) = 0.03 °C
- · D/A Effects: No D/A effects apply
- Worst Case Error: Digital + Digital Temperature Effects = 0.15 °C + 0.03 °C = 0.18 °C
- Total Probable Error:  $\sqrt{0.15^2 + 0.03^2} = 0.153^{\circ}C$

<sup>(2)</sup> Does not apply to FOUNDATION Fieldbus.

# **Product Certifications**

## **ROSEMOUNT 644 WITH FOUNDATION FIELDBUS**

# **Approved Manufacturing Locations**

Emerson Process Management Rosemount Division. – Chanhassen, Minnesota, USA

Rosemount Temperature GmbH - Germany

Emerson Process Management Asia Pacific - Singapore

# **European Union Directive Information**

The EC declaration of conformity for all applicable European directives for this product can be found on the Rosemount website at www.rosemount.com. A hard copy may be obtained by contacting our local sales representative.

## ATEX Directive (94/9/EC)

Rosemount Inc. complies with the ATEX Directive.

# Electro Magnetic Compatibility (EMC) (89/336/EEC)

644H and 644R - EN 50081-1: 1992; EN 50082-2:1995; EN 61326-1:1997 +AI

# **Hazardous Locations Certificates**

The product certifications for the Rosemount 644 with *FOUNDATION* fieldbus are pending. Consult the factory for additional information.

### **North American Certifications**

Factory Mutual (FM) Approvals

15 FM Intrinsic Safety

Intrinsically Safe (Entity) / FISCO for use in Class I, II, III, Division 1, Groups A, B, C, D, E, F, and G; when installed per control drawing 00644-2075.

Temperature Code: T4A ( $T_{amb} = -50$  °C to 40 °C).

Nonincendive for use in Class I, Division 2, Groups A, B, C, and D.

Temperature Code: T4 ( $T_{amb}$  = - 50 °C to 85 °C); T5 ( $T_{amb}$  = - 50 °C to 70 °C)

E5 FM Explosion Proof

Explosion Proof for Class I, Division 1, Groups B, C, and D. Dust Ignition Proof for Class II/III, Division 1, Groups E, F, G. T5 ( $T_a = -50$  °C to 85 °C)

when installed per Rosemount drawing 00644-1049. (J5 and J6 options only.)

Canadian Standards Association (CSA) Approvals

16 CSA Intrinsic Safety

Intrinsically Safe and FISCO for Class I, Division 1, groups A, B, C, and D when connected per Rosemount drawing 00644-2076.

Temperature code: T4 ( $T_{amb} = -50 \, ^{\circ}\text{C}$  to 60  $^{\circ}\text{C}$ );

Suitable for Class I, Division 2, groups A, B, C, and D (must be installed in a suitable enclosure)

Temperature Code: T4 ( $T_{amb}$  = -50 °C to 60 °C); T5 ( $T_{amb}$  = -50 °C to 85°C)

K6 CSA Intrinsic Safety, Explosion-proof

Includes Intrinsically Safe "16" and Explosion-Proof for Class I, Division 1, groups B, C, and D.

Dust-Ignition Proof for Class II, Division 1, Groups E, G, and G. Dust-Ignition Proof for Class III, Division 1

Seal not required.

CSA Enclosure Type 4X

# **European Certifications**

E1 ATEX Explosion-proof Approval

Certificate Number: KEMA99ATEX8715

ATEX Marking: 🖫 II 2 G

**C€** 1180

EEx d IIC T6 (–40 °C  $\leq$   $T_{amb}$   $\leq$  65 °C)

U, = 55 Vdc

11 ATEX Intrinsic Safety

Certificate Number: Baseefa03ATEX0499X

ATEX Marking: 🖾 II 1 G

**C€** 1180

EEx ia IIC T4 (-50 °C  $\leq$  T<sub>amb</sub>  $\leq$  60 °C)

#### TABLE 4. Entity Parameters

### I.S. Loop/Power Terminals

 $U_{i} = 30 \text{ V}$ 

 $I_i = 300 \text{ mA}$ 

 $P_{i} = 1.3 \text{ W}$ 

 $C_i = 2.1 \text{ nF}$ 

 $L_i = 0$ 

#### **FISCO Loop/Power Terminals**

 $U_i = 17.5 \text{ V}$ 

 $I_i = 380 \text{ mA}$ 

 $P_i = 5.32 \text{ W}$ 

 $C_i = 2.1 \, nF$ 

 $L_i = 0$ 

#### **Sensor Terminals**

U<sub>o</sub> = 13.9 V

 $I_0 = 23 \text{ mA}$ 

 $P_0 = 79 \text{ mW}$ 

 $C_i = 7.7 \text{ nF}$ 

 $L_i = 0$ 

#### Special Conditions for Safe Use (X):

The apparatus must be installed in an enclosure which affords it a degree of protection of at least IP20. Non-metallic enclosures must have a surface resistance of less than 1G $\Omega$ , light alloy or zirconium enclosures must be protected from impact and friction when installed.

N1 ATEX Type n Certificate Number: BAS00ATEX3145 ATEX Marking: S II 3 G EEx n IIC T5 (-40 °C  $\leq$  T<sub>amb</sub>  $\leq$  70 °C) U<sub>i</sub> = 45 V

NC ATEX Type n Component Certificate Number: BAS99ATEX3084U ATEX Marking: S II 3 G EEx n IIC T5 (-40 °C  $\leq$  T<sub>amb</sub>  $\leq$  70 °C) U<sub>i</sub> = 45 V

ND ATEX Dust Ignition-Proof
Certificate Number: KEMA99ATEX8715
ATEX Marking: ⑤ II 1 D
T95°C (-40 °C ≤ T<sub>amb</sub> ≤ 85 °C)
€ 1180
IP66

## **Australian Certifications**

Standard Australia Quality Assurance Service (SAA) Approvals

I7 IECEx Intrinsic Safety (FISCO) Certificate Number: IECEx BAS 07.0053X Ex ia IIC T4/T5/T6

Conditions for Safe Use (X):

- 1. The apparatus must be installed in an enclosure which affords it a degree of protection of at least IP20.
- 2. Non-metallic enclosures must have a surface resistance of less than 1  $G\Omega$ ; light alloy or zirconium enclosures must be protected from impact and friction when installed.

N7 IECEx Type n Certificate Number: IECEx BAS 07.0055 Ex nA nL IIC T5 (-40 °C  $\leq$  T<sub>a</sub>  $\leq$  70 °C)

NG IECEx Type n Component Certificate Number: IECEx BAS 07.0054U IECEx BAS 07.0054U Ex nA nL IIC T5 (-40 °C  $\leq$  T<sub>amb</sub>  $\leq$  75 °C);

# **Japanese Certifications**

Japanese Industrial Standard (JIS) Approvals

14 JIS Intrinsic Safety

E4 JIS Explosion Proof

TABLE 5. Certificate and Description

Certificate	Description	Approval Group	Temp Code
C15744	644H with meter and no sensor	Ex d II C	Т6
C15745	644H without meter and no sensor	Ex d II C	T6
C15749	644H without meter and with RTD	Ex d II B	T4
C15750	644H without meter and with thermocouple	Ex d II B	T4
C15751	644H with meter and thermocouple	Ex d II B	T4
C15752	644H with meter and RTD	Ex d II B	T4
C15910	644H without meter and with thermocouple	Ex d II B + H2	T4
C15911	644H with meter and thermocouple	Ex d II B + H2	T4
C15912	644H without meter and with RTD	Ex d II B + H2	T4
C15913	644H with meter and RTD	Ex d II B + H2	T4

# **Combination Approvals**

K5 Combination of I5 and E5.

## **Russian GOST Certifications**

PPC BA-13006:

0 Ex ia IIC T4/T5/T6

## Kazakhstan GOST

Pattern approval Certificate for Measuring Instruments See Certificate

#### Ukraine GOST

Pattern Approval for Measuring Instruments
See Certificate

## **ROSEMOUNT 644 WITH HART**

# **Approved Manufacturing Locations**

Emerson Process Management Rosemount Division. – Chanhassen, Minnesota, USA

Rosemount Temperature GmbH - Germany

Emerson Process Management Asia Pacific - Singapore

# **European Union Directive Information**

The EC declaration of conformity for all applicable European directives for this product can be found on the Rosemount website at www.rosemount.com. A hard copy may be obtained by contacting our local sales representative.

## ATEX Directive (94/9/EC)

Rosemount Inc. complies with the ATEX Directive.

# Electro Magnetic Compatibility (EMC) (89/336/EEC)

644H and 644R – EN 50081-1: 1992; EN 50082-2:1995; EN 61326-1:1997 +AI

## **Hazardous Locations Certificates**

#### **North American Certifications**

Factory Mutual (FM) Approvals

I5 FM Intrinsic Safety and Non-incendive Intrinsically Safe for Class I/II/III, Division 1, Groups A, B, C, D, E, F, and G.

Non-incendive for Class I, Division 2, Groups A, B, C, and D. Intrinsically Safe and non-incendive when installed in accordance with Rosemount drawing 00644-0009.

TABLE 6. Temperature Code

Pi	Temperature Code
0.67 W	T5 ( $T_{amb} = -50  ^{\circ}\text{C} \text{ to } 50  ^{\circ}\text{C}$ )
0.67 W	T6 ( $T_{amb} = -50  ^{\circ}\text{C} \text{ to } 40  ^{\circ}\text{C}$ )
1.0 W	T4 ( $T_{amb} = -50  ^{\circ}\text{C} \text{ to } 80  ^{\circ}\text{C}$ )
1.0 W	T5 ( $T_{amb} = -50  ^{\circ}\text{C} \text{ to } 40  ^{\circ}\text{C}$ )

E5 FM Explosion-Proof and Non-incendive

Explosion-Proof for Class I, Division 1, Groups B, C, and D. Dust Ignition Proof for Class II/III, Division 1, Groups E, F, G when installed per Rosemount Drawing 00644-1049.

Non-incendive for Class 1, Division 2, Groups A, B, C, and D. Temperature Code: T5 (T<sub>amb</sub>= –50°C to 85°C)

Conduit seal not required for compliance with NEC501–5a(1).

## NOTE

Approval E5 is only available with 644H option codes J5 and J6.

K5 Combination of I5 and E5.

#### NOTE

K5 is only available with 644H option code J6.

Canadian Standards Association (CSA) Approvals

16 CSA Intrinsic Safety

Intrinsically Safe for Class I, Division 1, Groups A, B, C, and D when installed in accordance with Rosemount drawing 00644–1064.

TABLE 7. Temperature Code

Pi	Temperature Code
0.67 W	T6 ( $T_{amb} = -50  ^{\circ}\text{C} \text{ to } 40  ^{\circ}\text{C}$ )
0.67 W	T5 ( $T_{amb} = -50  ^{\circ}\text{C} \text{ to } 60  ^{\circ}\text{C}$ )
1.0 W	T4 ( $T_{cmb} = -50 ^{\circ}\text{C} \text{ to } 80 ^{\circ}\text{C}$ )

K6 CSA Intrinsic Safety, Explosion—Proof, and Non-incendive Combination of I6 and Explosion—proof for Class I, Division 1, Groups B, C, and D; Dust-ignition proof for Class II, Division 1, Groups E, F, and G; Class III, Division 1 hazardous locations, when installed in accordance with Rosemount drawing 00644–1059.

Suitable for Class I, Division 2, Groups B, C, and D when installed in a suitable enclosure.

Temperature Code: Ambient Limits -50°C to 85°C.

#### NOTE

K6 is only available with 644H option code J6.

# **European Certifications**

11 ATEX Intrinsic Safety

Certificate Number: BAS00ATEX1033X ATEX Marking: (a) II 1 G EEx ia IIC T4/T5/T6

TABLE 8. Temperature Code

Pi	Temperature Code
0.67 W	T6 ( $-60  ^{\circ}\text{C} \le T_{amb} \le 40  ^{\circ}\text{C}$ )
0.67 W	T5 ( $-60 \text{ °C} \le T_{amb} \le 50 \text{ °C}$ )
1.0 W	T5 ( $-60 \degree C \le T_{amb} \le 40 \degree C$ )
1.0 W	T4 ( $-60 \text{ °C} \le T_{amb} \le 80 \text{ °C}$ )

TABLE 9. Entity Parameters

Loop/Power	Sensor
U <sub>i</sub> = 30 V	U <sub>o</sub> = 13.6 V
I <sub>i</sub> = 200 mA	I <sub>o</sub> = 80 mA
$P_i = 0.67 \text{ W or } 1.0 \text{ W}$	P <sub>o</sub> = 80 mW
C <sub>i</sub> = 10 nF	C <sub>i</sub> = 75 nF
$L_i = 0$	L <sub>i</sub> = 0

### Special Conditions for Safe Use (X):

The transmitter must be installed so that its external terminals and communication pins are protected to at least IP20. Non-metallic enclosures must have a surface resistance of less than  $1G\Omega$ . Light alloy or zirconium enclosures must be protected from impact and friction when installed.

E1 ATEX Flame-Proof

Certificate Number: KEMA99ATEX8715 ATEX Marking: ⟨ □ II 2 G EEx d IIC T6

**C€** 1180

Temperature Code: T6 ( $-40^{\circ}$ C  $\leq T_{amb} \leq 65^{\circ}$ C)

Max Input Voltage: U<sub>i</sub>=55Vdc

N1 ATEX Type n

Certificate Number: BAS00ATEX3145 ATEX Marking: b II 3 G EEx nL IIC T5 Temperature Code: T5 ( $-40^{\circ}$ C  $\leq T_{amb} \leq 70^{\circ}$ C)

Max Input Voltage: U<sub>i</sub>=45Vdc

NC ATEX Type n Component

Certificate Number: BAS99ATEX3084U ATEX Marking: II 3 G EEx nL IIC T5 Temperature Code: T5 ( $-40^{\circ}$ C  $\leq$  T<sub>amb</sub>  $\leq$  70 $^{\circ}$ C)

Max Input Voltage: U<sub>i</sub>=45Vdc

#### NOTE

The equipment must be installed in an enclosure meeting the requirements of IP54 and the requirements of the impact tests described in EN50021.

ND ATEX Dust Ignition-Proof ATEX Marking: II 1 D T95 C (-40 C = T<sub>amb</sub> = +85 C IP 66

## **Australian Certifications**

Standard Australia Quality Assurance Service (SAA) Approvals

E7 SAA Explosion-Proof

Certificate Number: AUS Ex3706X

Ex d IIC T6

Temperature Code: T6 (T<sub>amb</sub>=–40°C to 65°C)

## NOTE

Flame-Proof certification is only available as a complete assembly with Rosemount universal head – option codes J5 or J6.

I7 IECEx Intrinsic Safety (FISCO) Certificate Number: IECEx BAS 07.0053X Ex ia IIC T4/T5/T6

Conditions for Safe Use (X):

- 1. The apparatus must be installed in an enclosure which affords it a degree of protection of at least IP20.
- 2. Non-metallic enclosures must have a surface resistance of less than 1  $G\Omega$ ; light alloy or zirconium enclosures must be protected from impact and friction when installed.

N7 IECEx Type n

Certificate Number: IECEx BAS 07.0055 Ex nA nL IIC T5 (-40 °C  $\leq$  T<sub>a</sub>  $\leq$  70 °C)

NG IECEx Type n Component Certificate Number: IECEx BAS 07.0054U IECEx BAS 07.0054U Ex nA nL IIC T5 (-40 °C  $\leq$  T<sub>amb</sub>  $\leq$  75 °C);

# **Brazilian Certifications**

Centro de Pesquisas de Energia Eletrica (CEPEL) Approval

12 CEPEL Intrinsic Safety. Not available, consult factory

## **Russian Certifications**

Gostandart

Tested and approved by the Russian Metrological Institute GOSTANDART.

# **Japanese Certifications**

Japanese Industrial Standard (JIS) Approvals

E4 JIS Explosion-Proof

TABLE 10. Certificate and Description

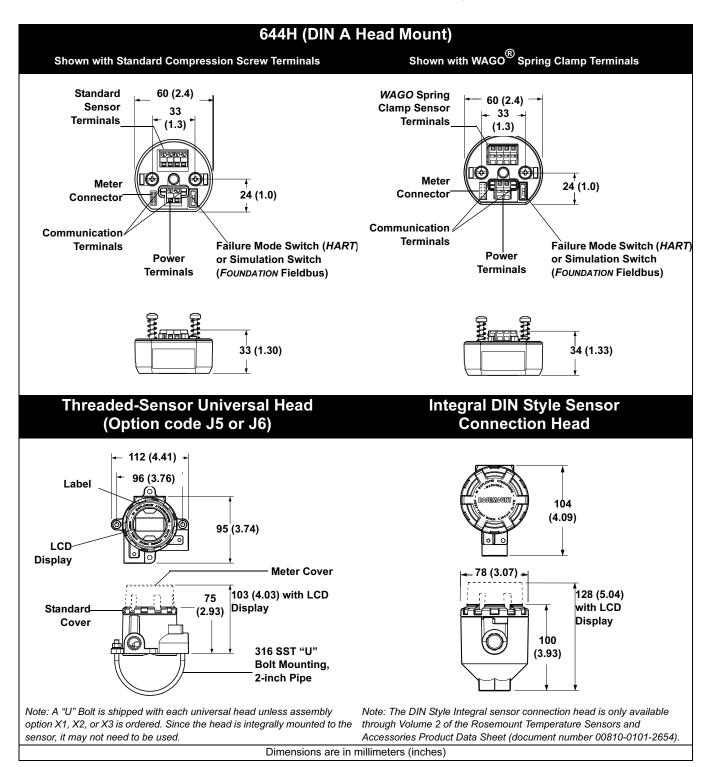
Certificate	Description	Approval Group	Temp Code
C15744	644H with meter and no sensor	Ex d II C	T6
C15745	644H without meter and no sensor	Ex d II C	Т6
C15749	644H without meter and with RTD	Ex d II B	T4
C15750	644H without meter and with thermocouple	Ex d II B	T4
C15751	644H with meter and thermocouple	Ex d II B	T4
C15752	644H with meter and RTD	Ex d II B	T4
C15910	644H without meter and with thermocouple	Ex d II B + H2	T4
C15911	644H with meter and thermocouple	Ex d II B + H2	T4
C15912	644H without meter and with RTD	Ex d II B + H2	T4
C15913	644H with meter and RTD	Ex d II B + H2	T4

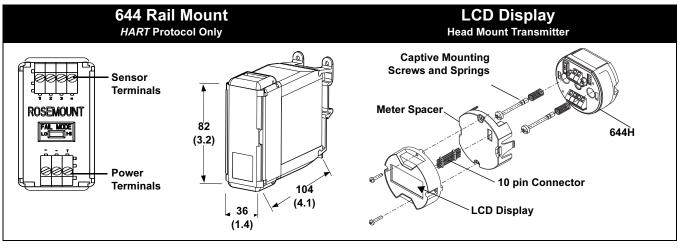
## Slovak Republic Certification

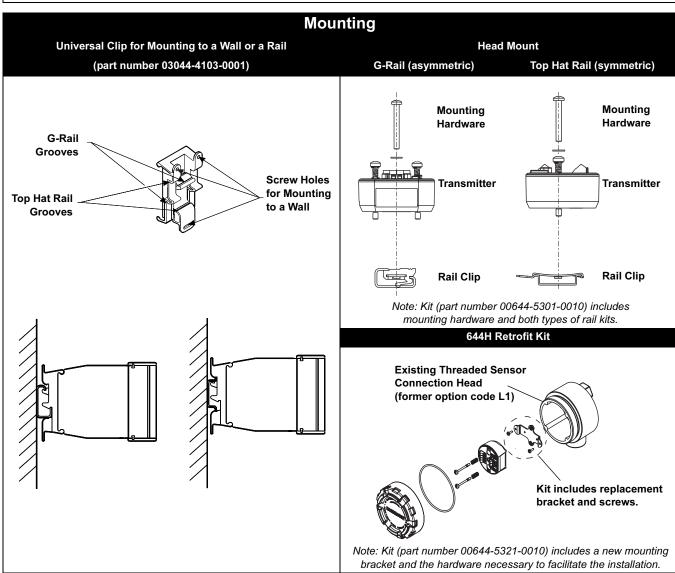
EEx ia IIC T4 & T5

See Intrinsic Safety Certificate

# **Dimensional Drawings**







# Ordering Information

■ = Available– = Not Available

lodel	Product Description				J
44	Smart Temperature Transmitter				_
ode	Transmitter Type				
	Head Mount (suitable for mounting in the field with enclosure options below)				
	Rail Mount				
ode	Output	He	ad	Ra	П
Jue	· · · · · · · · · · · · · · · · · · ·	IIIG	au `		۳
	4–20 mA with digital signal based on <i>HART</i> protocol  Foundation fieldbus digital signal (includes 2 Al function blocks and Backup Link Active Scheduler)				•
		_	_		
ode	Product Certifications	Α	F	Α	ı
	ous Locations Certificates (consult factory for availability)				
	No approval	•	•	•	
11	FM Explosion–Proof	•	•	-	
1)	FM Intrinsic Safety (includes standard I.S. and FISCO for Fieldbus units)	•	•	•	
(1)	FM Intrinsic Safety and Explosion–Proof combination (includes standard I.S. and FISCO for Fieldbus units)	•	•	-	
; 1)	FM/CSA Intrinsic Safety and Non-incendive Approval	•	•		
1) (1)	CSA Intrinsic Safety (includes standard I.S. and FISCO for Fieldbus units)	•	•	•	
(1)	CSA Intrinsic Safety and Explosion–Proof combination (includes standard I.S. and FISCO for Fieldbus units)	•	•	-	
	NEPSI Intrinsic Safety	•	•	_	
	NEPSI Flame-Proof	•	•		
	ATEX Type p	•		_	
;	ATEX Type n Component			•	
	ATEX Dust Ignition—Proof			_	
)	ATEX Intrinsic Safety (includes standard I.S. and FISCO for Fieldbus units)	•		•	
	SAA Flame—Proof	•	•	_	
2)(1)	IECEx Intrinsic Safety (includes standard I.S. and FISCO for Fieldbus units)	•	•	•	
(2)	IECEx Type n	•	•	_	
}	IECEx Type n Component	•	•	•	
2)	CEPEL Intrinsic Safety	•	•	_	
(2)	TIIS Explosion–Proof	•	•	_	
2)	TIIS Intrinsic Safety	•	•	•	
de	Options	Α	F	Α	
	/eb Software Functionality				
1	Regulatory Control Suite – 1 PID Block	_	•	_	
' sem	• •				
	Sensor specified separately and assembled to transmitter	•	•	_	
	Display (644H only)				
;	LCD Display	•	•	_	
;	LCD Meter with polycarbonate meter face	•	•		
clos	ure				
3)	Universal Head (junction box), aluminum alloy with 50.8 mm (2-in.) SST pipe bracket (M20 entries)	•	•	-	
3)	Universal Head (junction box), aluminum alloy with 50.8 mm (2-in.) SST pipe bracket (1/2–14 NPT entries)	•	•	-	
3)	Universal Head (junction box), cast SST with 50.8 mm (2-in.) SST pipe bracket (M20 entries)	•	•	-	
3)	Universal Head (junction box), cast SST with 50.8 mm (2-in.) SST pipe bracket (1/2–14 NPT entries)	•	•	-	
	Connection Head, Polished Stainless Steel (1/2–14 NPT entries)	•	•	-	
	Connection Head, Polished Stainless Steel (1/2–14 NPSM entries)	•	•	-	
	Connection Head, Polished Stainless Steel (M20 x 1.5 conduit and entries)	•	•	-	
	Connection Head, Polished Stainless Steel (M20 x 1.5 conduit entries, M24 x 1.5 head entry)	•	•	-	
nfig	uration Options				
	Factory configuration date, descriptor, and message fields (CDS, document number 00806-0100-4728 required).	•	•	•	
	Transmitter-sensor matching, trim to specific Rosemount RTD calibration schedule (CVD constants)	•	•	•	
	Analog output levels compliant with NAMUR-recommendations NE 43: June 1997: high alarm configuration	•	-	•	
1	Analog output levels compliant with NAMUR-recommendations NE 43: June 1997: low alarm configuration	•	-	•	

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# Rosemount 644

● = Available - = Not Available Head Rail **Configuration Options (Continued)** Low Alarm (standard Rosemount alarm and saturation values) C8 F6 60 Hz line voltage filter **Calibration Option** 5-point calibration. Use option code Q4 to generate a calibration certificate Calibration certificate. 3-Point calibration with certificate Q4 **Accessory Options** External ground lug assembly<sup>(4)</sup> (see "External Ground Screw Assembly" on page 17) G2 Cable gland<sup>(5)</sup> G3 Cover chain. Only available with enclosure option codes J5 or J6. Not available with LCD Display option code M5. G5 WAGO spring clamp terminals **Conduit Electrical Connector** GE<sup>(6)</sup> M12, 4-pin, Male Connector (eurofast®) GM<sup>(6)</sup> A size Mini, 4-pin, Male Connector (minifast®) Typical Rail Mount Model Number: 644 R Typical Head Mount Model Number: 644 H F 15 A01

- (1) When IS approval is ordered on a Foundation fieldbus, both standard IS and FISCO IS approvals apply. The device label is marked appropriately.
- (2) Consult factory for availability.
- (3) Suitable for remote mount configuration.
- (4) Only available with Enclosure option code J5 or J6. For ATEX approved units the Ground Lug Assembly is included. It is not necessary to include code G1 for units with ATEX approvals.
- (5) Only available with Enclosure option code J5.
- (6) Available with Intrinsically Safe approvals only. For FM Intrinsically Safe or non-incendive approval (option code I5), install in accordance with Rosemount drawing 03151-1009 to maintain NEMA 4X rating.

#### **NOTE**

For additional options (e.g. "K" codes), please contact your local Emerson Process Management representative.

# **Tagging**

## Hardware

- · No charge
- 2 lines of 28 characters (56 characters total)
- · Tags are adhesive labels
- · Permanently attached to transmitter
- Character height is <sup>1</sup>/16-in (1.6 mm)

#### **Software**

- No charge
- The transmitter can store up to 30 characters for *Foundation* Fieldbus or 8 for *HART* protocol. If no characters are specified, the first 8 characters of the hardware tag are the default.

# Considerations

## **Special Mounting Considerations**

See "Mounting" on page 14 for the special hardware that is available to:

- Mount a 644H to a DIN rail. (see Table 11 on page 17)
- Retrofit a new 644H to replace an existing 644H transmitter in an existing threaded sensor connection head.(see Table 11 on page 17)

### **External Ground Screw Assembly**

Specifying option code G1 to order the external ground screw assembly. It is not necessary to order option code G1 for those approvals that include the ground screw assembly, The table below identifies which approval options include the external ground screw assembly.

Approval Type	External Ground Screw Assembly Included?
E5, K5, I5, I6, K6, NC, NA	No-Order option code G1
N1, E1, ND, I1, E7, N7, I7,	Yes
I4, and E4	

TABLE 11. Transmitter Accessories

TABLE 11. Individual Accessories	
Part Description	Part Number
Aluminum alloy Universal Head, standard cover—M20 entries	00644-4420-0002
Aluminum alloy Universal Head, meter cover—M20 entries	00644-4420-0102
Aluminum alloy Universal Head, standard cover—1/2-14 NPT entries	00644-4420-0001
Aluminum alloy Universal Head, meter cover—1/2-14 NPT entries	00644-4420-0101
LCD Display (includes meter and meter spacer assembly)	00644-4430-0002
LCD Display kit (includes meter and meter spacer assembly, and meter cover)	00644-4430-0001
Ground screw assembly kit	00644-4431-0001
Kit, Hardware for mounting a 644H to a DIN rail (includes clips for symmetrical and asymmetrical rails)	00644-5301-0010
Kit, Hardware for retrofitting a 644H in an existing threaded sensor connection head (former option code L1)	00644-5321-0010
Kit, 316 U-Bolt for Universal Housing	00644-4423-0001
Universal clip for rail or wall mount	03044-4103-0001
24 Inches of symmetric (top hat) rail	03044-4200-0001
24 Inches of asymmetric (G) Rail	03044-4201-0001
Ground clamp for symmetric or asymmetric rail	03044-4202-0001
End clamp for symmetric or asymmetric rail	03044-4203-0001
Snap rings kit (used for assembly to a DIN sensor – quantity 12)	00644-4432-0001
SST Universal Head, standard cover—M20 entries	00644-4433-0002
SST Universal Head, meter cover—M20 entries	00644-4433-0102
SST Universal Head, standard cover—1/2-14 NPT entries	00644-4433-0001
SST Universal Head, meter cover—1/2-14 NPT entries	00644-4433-0101
Polished SST Connection Head, standard cover—1/2-14 NPT entries	00079-0312-0011
Polished SST Connection Head, meter cover—1/2-14 NPT entries	00079-0312-0111
Polished SST Connection Head, standard cover—1/2-14 NPSM entries	00079-0312-0022
Polished SST Connection Head, meter cover—1/2-14 NPSM entries	00079-0312-0122
Polished SST Connection Head, standard cover—M20 x 1.5 entries	00079-0312-0033
Polished SST Connection Head, meter cover—M20 x 1.5 entries	00079-0312-0133
Polished SST Connection Head, standard cover—M20 x 1.5 / M24 x 1.5 entries	00079-0312-0034
Polished SST Connection Head, meter cover—M20 x 1.5 / M24 x 1.5 entries	00079-0312-0134

# Configuration

## **Transmitter Configuration**

The transmitter is available with standard configuration setting for either HART (see Standard HART Configuration)or FOUNDATION fieldbus (see Standard Foundation Fieldbus Configuration). The configuration settings and block configuration may be changed in the field with Emerson's DeltaV<sup>®</sup>, AMS<sup>™</sup> Suite, or other FOUNDATION fieldbus host or configuration tool.

#### **Custom Configuration**

Custom configurations are to be specified when ordering. The following table lists the necessary requirements to specify a custom configuration.

ouo	odotom oomigaration.				
	Option Code	Requirements/ Specification			
	C1: Factory Configuration Data (CDS required)	Date: day/month/year Descriptor: 16 alphanumeric characters Message: 32 alphanumeric character Analog Output: Alarm and saturation levels			
	C2:Transmitter  - Sensor Matching	The transmitters are designed to accept Callendar-Van Dusen constants from a calibrated RTD. Using these constants, the transmitter generates a custom curve to match the sensor-specific curve. Specify a Series 65, 65, or 78 RTD sensor on the order with a special characterization curve (V or X8Q4 option). These constants will be programmed into the transmitter with this option			
HART only	A1: NAMUR- Compliant, High Alarm	High Alarm = 21.5 mA Upscale Saturation = 20.5 mA			
HARI	CN: NAMUR- Compliant, Low Alarm	Low Alarm = 3.6 mA Downscale Saturation = 3.8 mA			
	C4: Five Point Calibration	Will include 5-point calibration at 0, 25, 50, 75, and 100% analog and digital output points. Use with Calibration Certificate Q4.			
	F6: 60 Hz Line Filter	Calibrated to a 60 Hz line voltage filter instead of 50 Hz filter			

### Standard HART Configuration

Unless specified, the transmitter will be shipped as follows: RTD, Pt 100 ( $\alpha$ =0.00385, 4-wire) Sensor Type 4 mA Value 0°C 20 mA Value 100 °C **Damping** 5 seconds Output Linear with temperature Alarm High (21.75 mA) 3.9 / 20.5 mA Saturation Levels LCD (when installed) Engineering Units and mA Line Voltage Filter 50 Hz See "Tagging" on page 17

## Standard FOUNDATION Fieldbus Configuration

Unless otherwise specified, the transmitter will be shipped as follows:

Sensor Type: RTD, Pt 100 ( $\alpha$ =0.00385, 4-wire)

Damping: 5 seconds Units of Measurement: °C Line Voltage Filter: 50 Hz Software Tag: See Tagging

Function Blocks Tags:

Resource Block: Resource

• Transducer Block: Transducer

LCD Block: Display

Analog Input Blocks: Al1, Al2

Alarm Limits of Al1 and Al2:

• HI-HI: Infinity

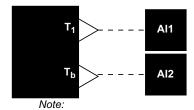
• HI: Infinity

• LO: Infinity

• LO-LO: Infinity

Local Display (when installed): Engineering Units of Temperature

# Standard Block Configuration



 $T_1$  = Sensor Temperature  $T_b$  = Terminal Temperature

#### **Final Station**

Al Blocks are scheduled for 1 second. Al Blocks are linked as shown above.

# STAINLESS STEEL HOUSING FOR BIOTECHNOLOGY, PHARMACEUTICAL INDUSTRIES, AND SANITARY APPLICATIONS

## Weight

Option Code	Standard Cover	Meter Cover
S1	840 g (27 oz)	995 g (32 oz)
S2	840 g (27 oz)	995 g (32 oz)
S3	840 g (27 oz)	995 g (32 oz)
S4	840 g (27 oz)	995 g (32 oz)

#### **Enclosure Rating**

NEMA 4X, IP66, and IP68

#### **Materials of Construction**

Housing and Standard Meter Cover

• 316L SST

Cover O-Ring

• Buna-N

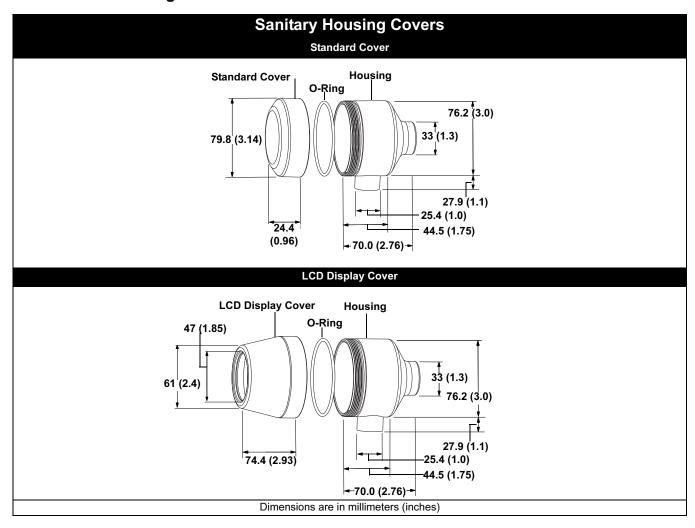
## **LCD Display Cover**

- 316L SST
- Glass

#### Surface

Surface finish is polished to 32 RMA. Laser etched product marking on housing and standard covers.

# **Dimensional Drawings**



Notes

# **Product Data Sheet**

00813-0100-4728, Rev MA Catalog 2008 - 2009

Rosemount 644

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